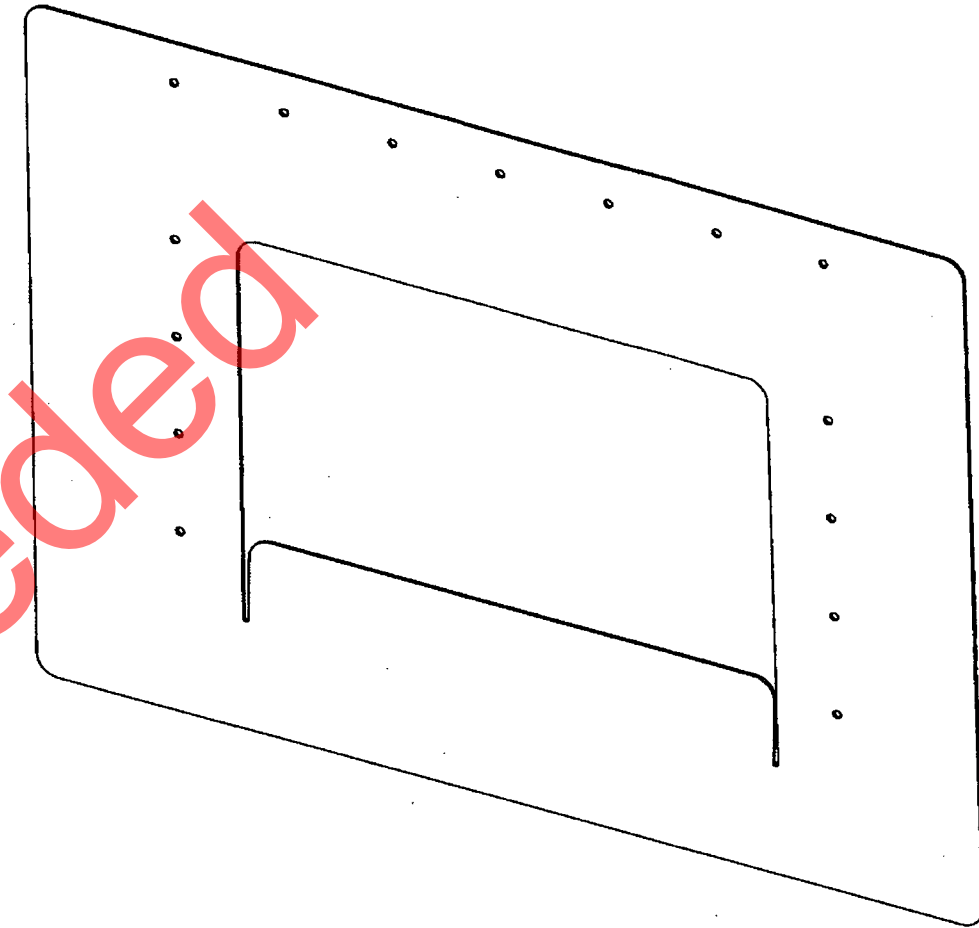


**D3608-1 LOWER DOUBLER**

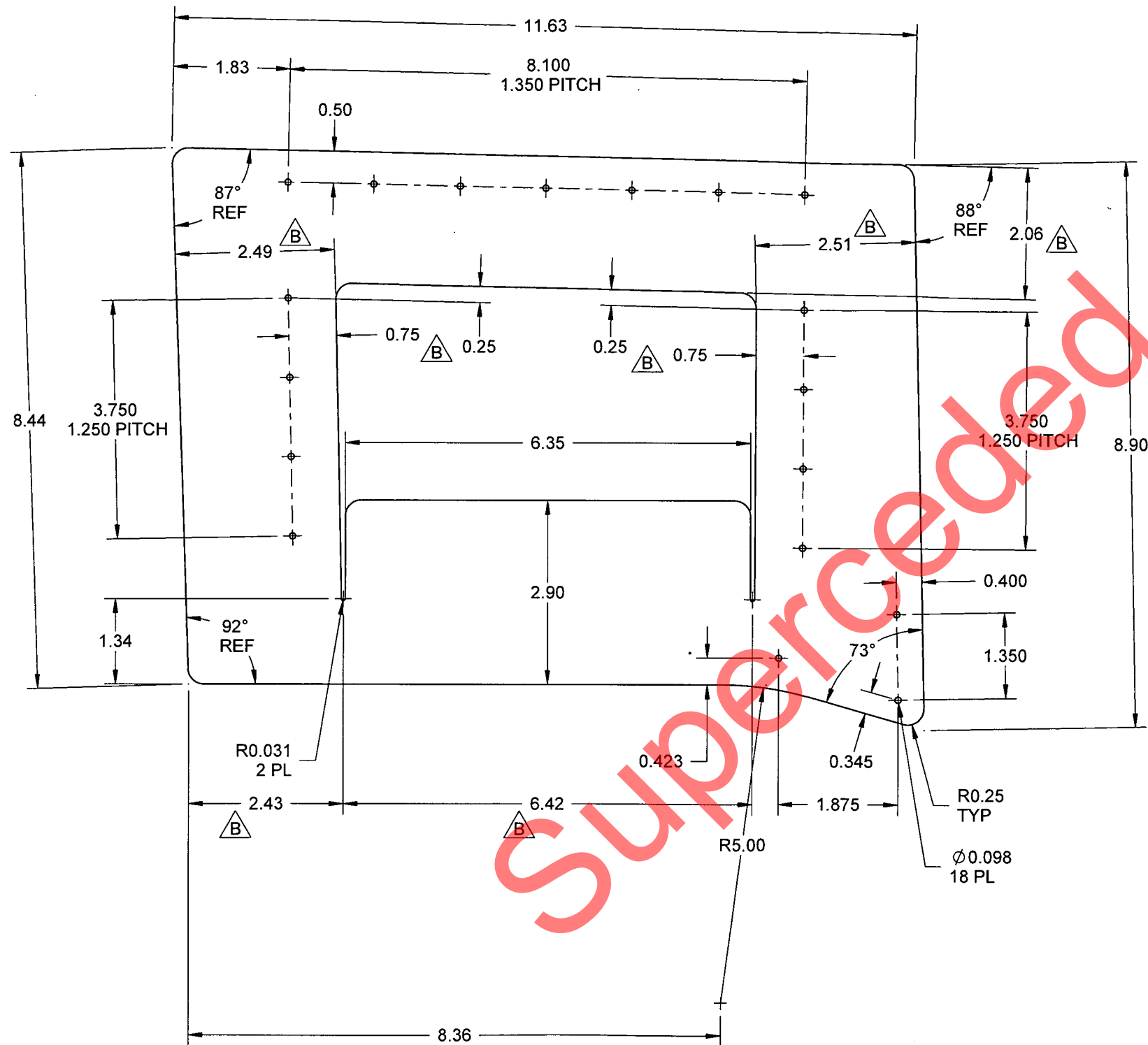


**D3608-3 UPPER DOUBLER**

**RELEASED**  
2010-02-10  
*MP*







- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 20 GAUGE, 0.038 THICK  
PER AMS 5513 OR AMS 5524, REF. DART SPEC. M304S20GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3608-X" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.80 lbs EACH

|  |   |          |   |          |
|--|---|----------|---|----------|
| B  | OFFSET TOP AND VERTICAL EDGES OF RECTANGULAR OPENING BY 0.250 INWARD; ELIMINATED D3608-1F/3F; DELETED BENDING DETAILS. REASON: D3608-1/3 NOW SOLD TO CUSTOMERS UNBENT PER PAR#09-097. |          | MB  | 10.02.05 |
| A  | NEW ISSUE   |          | MB  | 07.04.11 |
| REV.   | DESCRIPTION   |          | BY  | DATE     |
| DESIGN   | DRAWN   |          | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |          |
| CHECKED  | MFG. APPR.  |          | DRAWING NO. REV. B<br>D3608 SHEET 1 OF 3          |          |
| APPROVED   | DE APPR.  |          | TITLE SCALE<br>DOUBLER NTS                        |          |
| DATE   |   | 10.02.05 |   |          |
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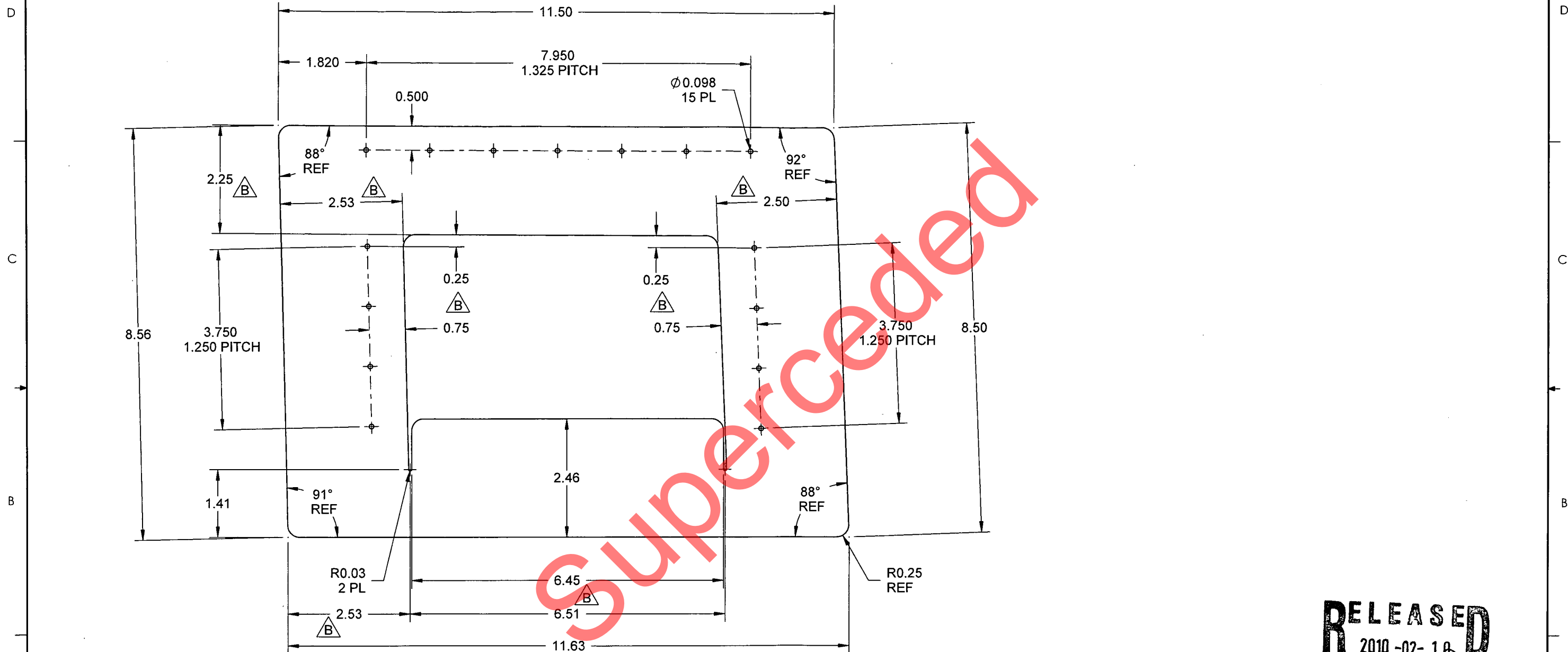


**D3608-1 LOWER DOUBLER**

**RELEASED**  
2010-02-10

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|--|---|--|--------------|
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| DRAWN  |  | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED  |  | DRAWING NO.                            | REV. B       |
| MFG. APPR.   |  | D3608                                  | SHEET 2 OF 3 |
| APPROVED   |  | TITLE                                  | SCALE        |
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**D3608-3 UPPER DOUBLER**

**RELEASED**  
2010-02-18  
M

|            |          |  |              |
|------------|----------|--|--------------|
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| CHECKED    |          | DRAWING NO.  | REV. B       |
| MFG. APPR. |          | D3608  | SHEET 3 OF 3 |
| APPROVED   |          | TITLE  | SCALE        |
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